



3. The position of choosing switches are setup according to consume of electrodes (just for reference).

0 position: $\Phi 0.2$ - $\Phi 0.5$

1 position: $\Phi 0.5$ - $\Phi 1.5$

2 position: $\Phi 1.5$ - $\Phi 3.0$

I means 0, O means 1, II means



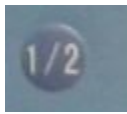
This is for touching edge of the workpiece.



This is for locking Z axis, after you turn on rotary pump power, if you click this button the machine will auto work, after you finish the job click this button, the machine will auto back to original.



This is For XYZ set 0, first press X and then press CLS, then the DRO X axis will be 0.



This is for / 2, This is use in find worpiece middle position, for example, if you touch one side of your workpiece, then make X to 0, then move to another side with X axis, then you press this button, then you move to 0 again, this position is the middle of X axis.

For other button, normally no use. If you need use in future we can talk about this.