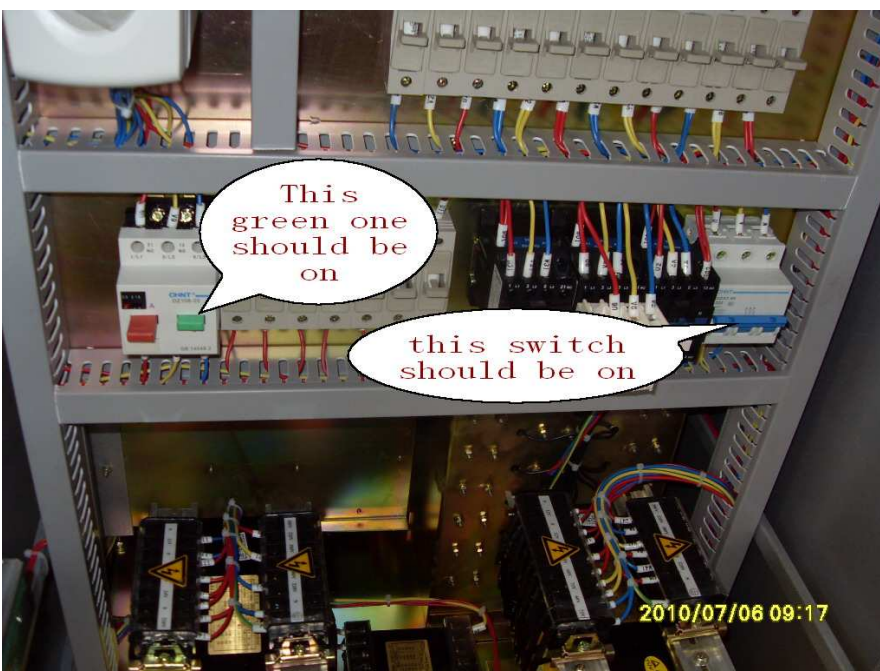First, please connect all cables as follow:

Please check all switches are on. Please make sure the doors should be closed well.because there are switch on the door.
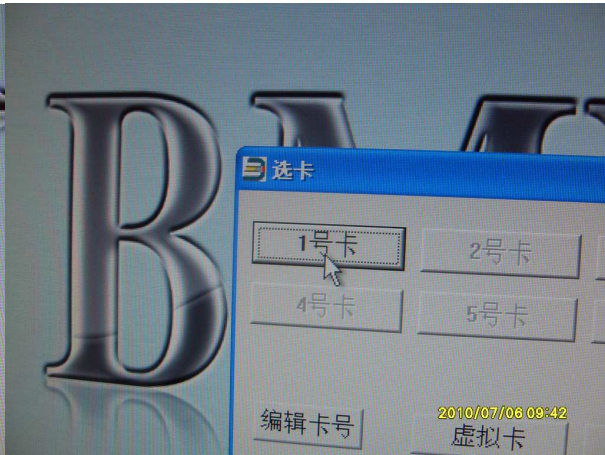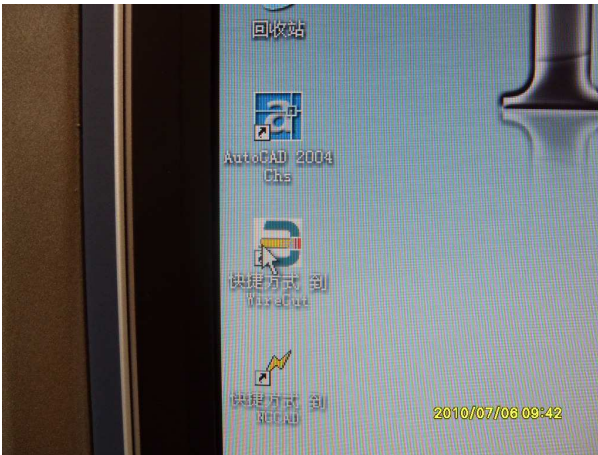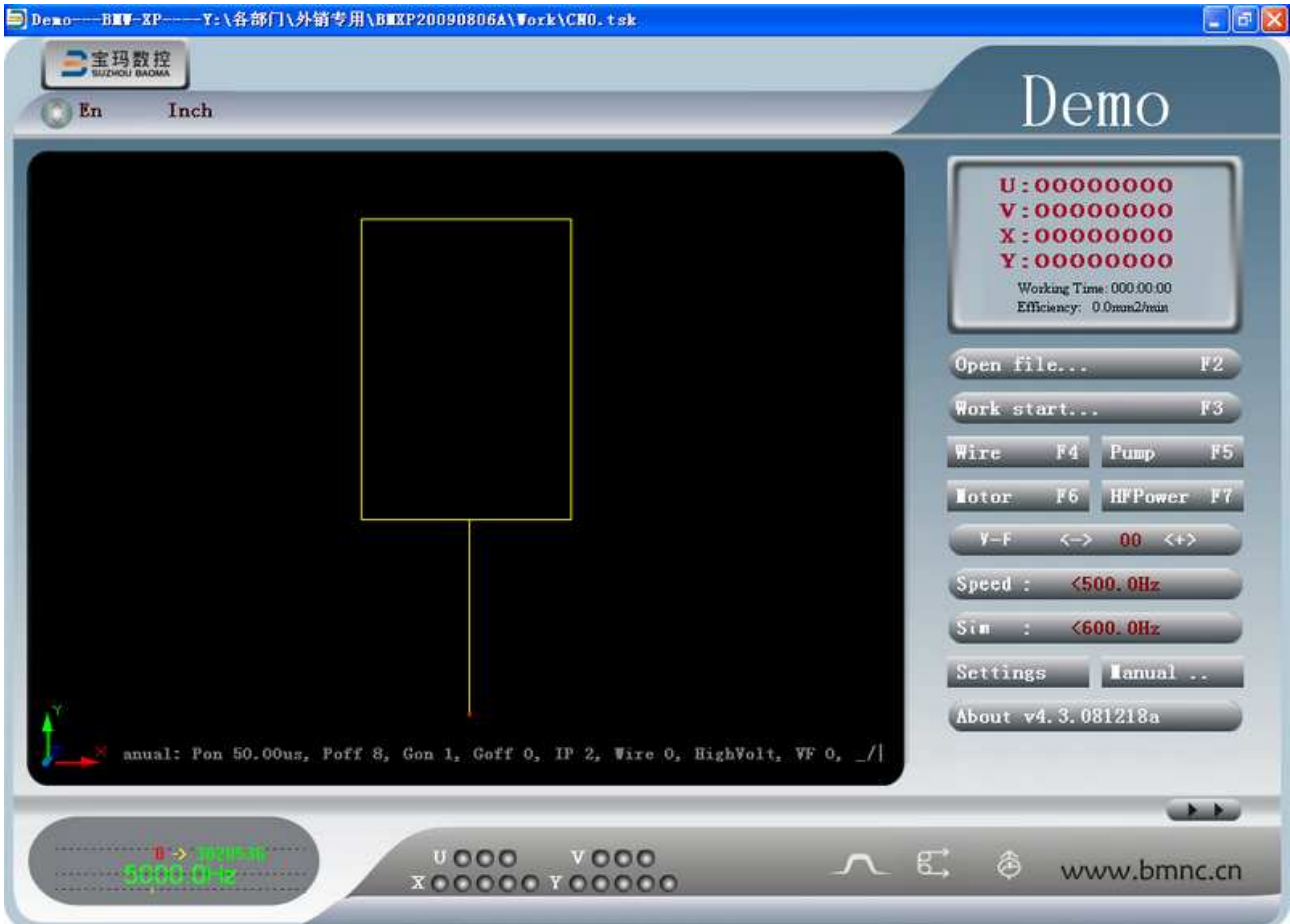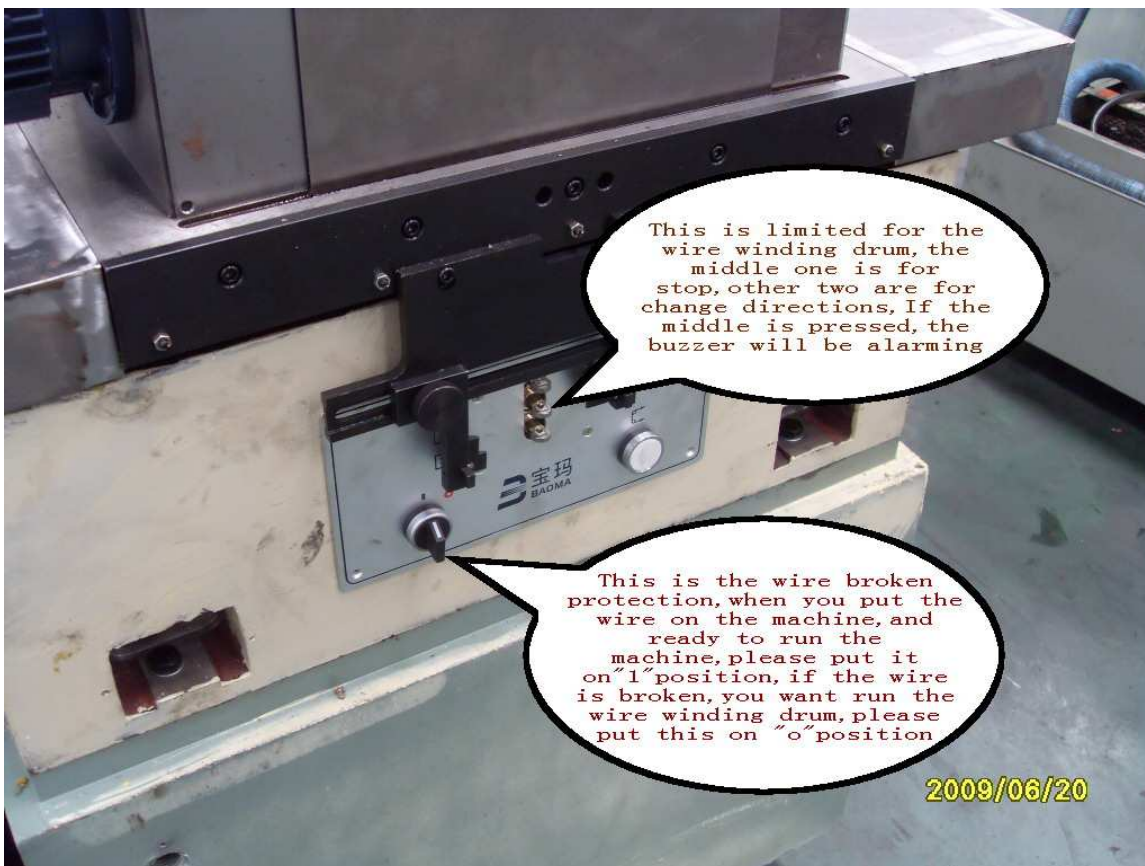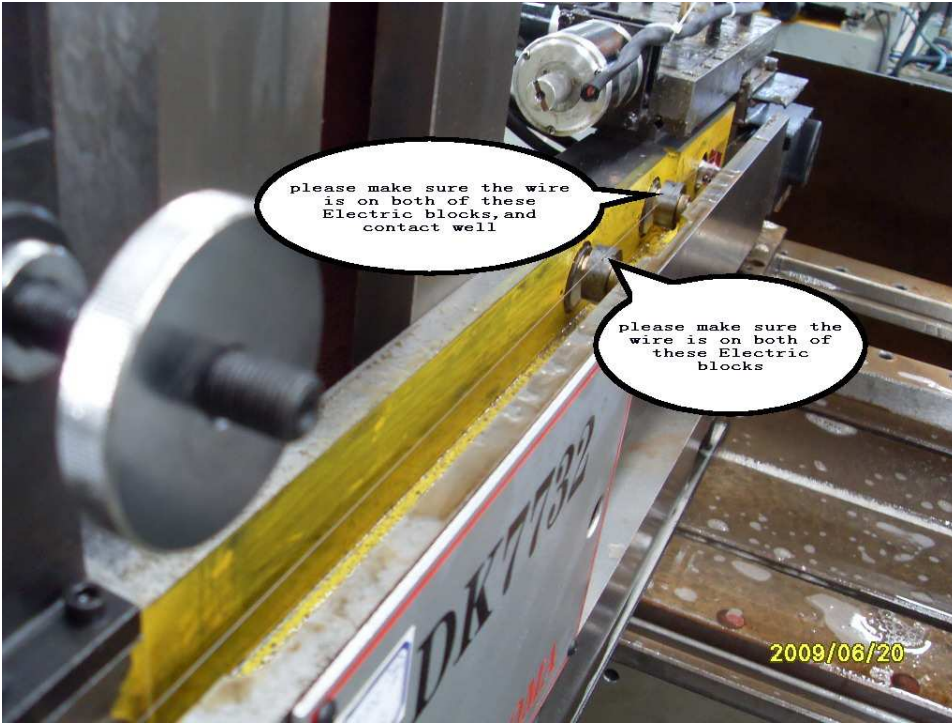
Turn on the computer

Open the processing software

Please do follow the videos to put the wire to the wire winding drum

Please attention to the wire-broken protection switch

This is limited for the wire winding drum, the middle one is for stop, other two are for change directions, If the middle is pressed, the buzzer will be alarming

This is the wire broken protection, when you put the wire on the machine, and ready to run the machine, please put it on "1" position, if the wire is broken, you want run the wire winding drum, please put this on "o" position

2009/06/20

Please sent the wire-winding drum to a suitable position as the video.